



Smooth Patch

Crack Repair Product



Packaging

13lb (5.8kg), 1 gallon (3.7L) pails
65lb (29.5kg), 5 gallon (18.9L) pails

Storage

1. Store pails in a cool, dry location.
2. Store at a temperature between 40°F (4°C) and 90°F (32°C).
3. Store out of direct sunlight.
4. Protect pails from weather and other damage.

Shelf Life

2 years

Color

Off White

Product Description

Smooth Patch is an acrylic-based, sandable patching material designed to fill cracks in cement-based products, such as stucco. Smooth Patch can blend with existing texture of stucco surfaces and remains flexible for long-lasting repairs.

Features	Benefits
<i>Acrylic-based</i>	Excellent adhesion and flexibility
<i>Sandable</i>	Can blend in with existing surface texture
<i>Easy to Use</i>	Premixed with no additives required; cleans up with water

Basic Uses

Smooth Patch is designed to fill small cracks in a variety of surfaces. While Smooth Patch can be tooled to approximately match textured surfaces, the crack will likely remain visible until painted or a new finish coat is applied.

Area of Use

Smooth Patch can be used to fill cracks in the following products:

1. Stucco
2. Cement
3. Mortar
4. Other approved surfaces

Application Instructions



Surface Preparation

All surfaces to receive application must be structurally sound, stable, dry, clean and free of contaminants that would diminish a good bond such as debris, dirt and dust, efflorescence, grease, oils, curing agents, and cleaning solutions that would hinder a proper bond.

Mixing

Mix thoroughly using a paddle mixer.

Application

1. Apply Smooth Patch using a trowel or putty knife. Push material as deep into the crack.
2. Tool Smooth Patch to match the existing surface texture. Wipe excess materials from the surface using clean, damp cloth.
3. Once the Smooth Patch has completed dried, sand to the desired appearance as needed.

NOTE: Generally, patched surfaces should be painted to insure cracks are not visible.

Drying

Drying time may vary due to climatic conditions. Drying should occur within 24 hours at an ambient and surface temperature of 70°F (21°C) and 55% R.H. All freshly applied material must be protected from inclement weather until fully dry.

Limitations

DO NOT apply product when the ambient and surface temperature is below 40°F (4°C). Material that is allowed to freeze before fully drying may suffer irreparable damage.

DO NOT add any other materials to the mixture of the product without written approval from Omega Products International.

DO NOT deviate in the mixing or application procedures contained in this, or any other Omega product data sheets, without written approval from Omega Products International.

DO NOT apply Smooth Patch if there are contaminants on the receiving surface. Contaminates may include, but are not limited to dust, debris, efflorescence, and/or oils.

DO NOT use a paddle mixer that exceeds 500 RPM.

NOTE: Failure to follow manufacturer's written specifications could result in the following, but not limited to spalling, cracking, peeling, chipping, delamination, discoloration, wash off, and overall system failure.

Cleaning

Cleaning may be accomplished with water immediately after use.

Safety

Avoid contact with eyes or prolonged contact with skin. Wash thoroughly after handling. In case of eye contact, flush immediately with running water for at least 15 minutes. Consult a physician immediately. Do not take internally. Be sure to provide adequate ventilation in enclosed areas. Use of an approved respirator is recommended.

KEEP OUT OF REACH OF CHILDREN

SMOOTH PATCH

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turer shall be the replacement of products actually proven to be defective. Handling and use of the products are beyond the control of Manufacturer; therefore, no warranty is made, expressed or implied, as to the results obtained from the use of the product or against any claims for infringement of patents resulting from use of the product. Under no circumstance shall Manufacturer be liable for incidental or consequential damages arising out of the use or the improper application of the product. Before applying the product, the user shall determine the suitability of the product

for his/her independent use, assuming all risks and liability whatsoever in connection therewith. This writing constitutes a complete and exclusive statement of the understanding between Manufacturer and Buyer.

Claims

Any Claimant shall notify Manufacturer immediately in writing of any alleged defect in the material. Claimant will provide Manufacturer with a reasonable and exclusive opportunity to investigate and test for the alleged defect.

For any claim that is not valid Claimant agrees to pay Omega's reasonable charges, including travel and labor associated with investigation of such claim.

Technical Assistance

Technical assistance and information is available by calling Omega Products International at (800) 600-6634 or FAX (951) 520-2594 or by e-mail at info@omega-products.com.

Warranty

The following is made in lieu of all expressed and implied rights, warranties and conditions, statutory or otherwise. The manufacturer's only obligation shall be to replace such quantity of products proven to be defective within one year following the date of manufacture, provided that the alleged defective product is returned prepaid to the manufacturer's plant and is accompanied with proof of purchase and batch number.