**Product Description**

**StyroGlue TF Base** is a 100% acrylic, water-based, fibered, non-cementitious base coat manufactured to be flexible and crack resistant. It eliminates the mixing and labor of working with portland cement-base coats. The base coat can be tinted to the approximate color of the finish.

<table>
<thead>
<tr>
<th>Features</th>
<th>Benefits</th>
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<tbody>
<tr>
<td>Liquid Polymer</td>
<td>Superior bond strength and flexibility</td>
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<td>Excellent Workability</td>
<td>Easy and quick to apply</td>
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<td>Water-Resistant</td>
<td>Increased resistance to moisture</td>
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<td>Tintable</td>
<td>Eliminates the need for primer</td>
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<tr>
<td>VOC Compliant</td>
<td>Less than 27 g/L</td>
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**Basic Uses**

StyroGlue TF Base is designed for use as a base coat in the AkroFlex EIF Systems and the AkroGold DEF System. It can be used as a skim coat over existing acrylic finishes.

**Area of Use**

**As a base coat over:**

1. EPS foam board
2. Fiberglass mat-faced gypsum sheathing or cement board
3. EPS foam shapes

**As a skim coat over:**

1. Acrylic finishes
Application Instructions

Surface Preparation
All surfaces to receive application must be clean and free of debris, dirt, dust, efflorescence, grease, oils, curing agents, and cleaning solutions. Ensure that all surfaces are smooth and free of any irregularities. Repair all cracks with the appropriate patching material for the existing substrate. Painted or glossy surfaces must be roughened to ensure a proper bond.

Mixing
1. See Omega Color Bottle System Data Sheet for color mixing instructions.
2. Mix thoroughly for approximately 3 to 5 minutes using a paddle mixer.

Application
See the appropriate AkroFlex EIFS ICC-ES Evaluation Report for additional application instructions and requirements.

For Use as a Base Coat
1. Apply the StyroGlue TF Base to the substrate a minimum of 1/16" (1.6mm) thick.
2. Completely embed AkroFlex Reinforcing Mesh into this coat.
3. Trowel smooth, ensuring that no mesh is visible.

For Use as a Skim Coat
1. Apply the material to the area needing to be leveled.
2. Application method will vary due to job conditions.

Drying
Drying time may vary due to climatic conditions, but should not take less than 24 hours at an ambient and surface temperature of 70°F (21°C) and 55% R.H. Variations in ambient and surface temperature and humidity may prolong drying time. All freshly applied material must be protected by an approved protective system from inclement weather until fully dry. It is the responsibility of the applicator to determine if the product is fully cured and/or dry prior to exposing it to rain, snow, dew, and/or any other inclement weather condition that may be detrimental to the product.

Cleaning
Cleaning may be accomplished with water immediately after use.

Safety
Avoid contact with eyes or prolonged contact with skin. Wash thoroughly after handling. In case of eye contact, flush immediately with running water for at least 15 minutes. Consult a physician immediately. Do not take internally. Be sure to provide adequate ventilation in enclosed areas. Use of an approved respirator is recommended.

KEEP OUT OF REACH OF CHILDREN